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- (71) Applicant: Ajinomoto Co., Inc. Tokyo 104 (JP)
- (72) Inventors:
 - KIMURA, Eiichiro
 Ajinomoto Co., Inc.
 Technology &
 Kawasaki-ku, Kawasaki-shi Kanagawa 210 (JP)
 - ABE, Chizu
 Ajinomoto Co., Inc.
 Technology &
 Kawasaki-ku, Kawasaki-shi Kanagawa 210 (JP)

- KAWAHARA, Yoshio
 Ajinomoto Co., Inc.
 Technology &
 Kawasaki-ku, Kawasaki-shi Kanagawa 210 (JP)
- YOSHIHARA, Yasuhiko Ajinomoto Co., Inc. Technology
- Kawasaki-ku, Kawasaki-shi Kanagawa 210 (JP)
- NAKAMATSU, Tsuyoshi
 Ajinomoto Co., Inc.
 Technology
 Kawasaki-ku, Kawasaki-shi Kanagawa 210 (JP)
- (74) Representative: Kolb, Helga, Dr. Dipl.-Chem. et al Hoffmann, Eitle & Partner, Patent-und Rechtsanwälte, Arabellastrasse 4 81925 München (DE)

(54) NOVEL GENE ORIGINATING IN CORYNEBACTERIUM AND USE THEREOF

(57) The L-lysine productivity of an L-lysine-producing corynebacterium is enhanced by amplifying a novel gene originating in a corynebacterium and participating in L-glutamic acid production, while the L-glutamic acid productivity of an L-glutamic acid-producing corynebacterium is enhanced by suppressing the function of the above gene.

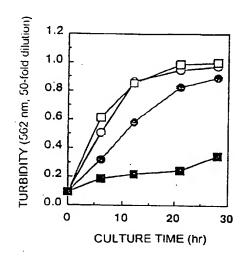


Fig. 1

EP 0 752 472 A

Description

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Field of The Invention

The present invention relates to breeding and use of Coryneform bacteria which are used for the fermentative production of L-amino acids such as L-glutamic acid and L-lysine and other substances, and the use thereof.

Description of the Prior Art

When Coryneform bacteria are cultivated in a medium having a limited amount of biotin, they produce a large amount of L-glutamic acid. On the other hand, when the Coryneform bacteria are cultivated in a medium containing an excess amount of biotin, they do not produce L-glutamic acid. However, it is known that if a surfactant or penicillin is added to a medium containing such an excess amount of biotin, the growth of the bacteria in this medium is inhibited and the bacteria produce a large amount of L-glutamic acid therein.

To make Coryneform bacteria produce L-glutamic acid, any of the following means is effective.

- 1. The biotin concentration in the medium is made suboptimal. Refer to S. Okumura, T. Tsugawa, T. Tsunoda and A. Kitai, Nippon Nogeikagaku Kaishi, <u>36</u>, 197-203 (1962).
- 2. A surfactant is added to the medium provided that a sufficient amount of biotin is present. Refer to I. Shiio, H. Otsuka and N. Atsuya, J. Biochem., <u>53</u>, 333-340 (1963), K. Takinami. H. Okada and T. Tsunoda, Agr. Biol. Chem., <u>27</u>, 853-863 (1963).
- 3. Penicillin is added to the medium-provided that a sufficient amount of biotin is present. Refer to U.S. Patent 3,080,297; Japanese Patent Publication No. 37-1695 (1962); M. Shibui, T. Kurima, S. Okabe and T. Osawa, Amino Acid and Nucleic Acid. <u>17</u>, 61-65 (1968).

The mechanisms in these means have been considered in the following way.

With respect to L-glutamic acid production by limitation of biotin, the major factor is considered as follows: Biotin is a coenzyme for acetyl-CoA carboxylase for the synthesis of fatty acids and, in addition, unsaturated fatty acids, such as oleic acid, and their derivatives have a substitutive effect for biotin. Therefore, biotin will have an influence on the composition of fatty acids constituting the cell membrane, thereby varying the permeability of L-glutamic acid through the cell membrane (I. Shiio, S. Otsuka and M. Takahashi, J. Biochem., 51, 56-62 (1962); I. Shiio, K. Narui, N. Yahaba and M. Takahashi, J. Biochem., 51, 109-111 (1962)).

The production of L-glutamic acid by addition of a surfactant or penicillin has also been considered with reference to the variation in the permeability of L-glutamic acid through the cytoplasmic membrane because of the variation in the structure of cell surface (Shiio, S. Otsuka and N. Katsuya, J. Biochem., <u>53</u>, 333-340 (1963)).

As mentioned above, the production of L-glutamic acid has been discussed with reference to its permeability through cell membrane, but no finding directly verifying the relationship therebetween has been obtained.

There have been many unclear matters with regard to by what mechanisms the limitation of biotin or the addition of a surfactant or penicillin improves the ability of Coryneform bacteria to produce L-glutamic acid.

In addition, no information on the gene level, which will be an important key factor for clarifying these mechanisms, has been available.

Disclosure of the Invention

The object of the present invention is to clarify the mechanism of L-glutamic acid-production possessed by Coryneform bacteria, specifically the function of the surfactant to be added in the mechanism of L-glutamic acid production possessed by Coryneform bacteria, and to breed and improve Coryneform bacteria producing L-glutamic acid and the like on the basis of the information thus obtained.

Specifically, the object of the present invention is to clarify, on the gene level, the mechanisms of L-glutamic acid-production by Coryneform bacteria, to isolate a gene of Coryneform bacteria that participates in surfactant resistance, and to apply the thus-obtained gene to the breeding of L-glutamic acid-producing Coryneform bacteria and to the production of L-glutamic acid and the like by Coryneform bacteria.

The present inventors have intensively studied so as to attain the above-mentioned object and, as a result, have found the existence of a gene which will participate in the L-glutamic acid-production by Coryneform bacteria (the gene is hereinafter referred to as dts gene, and the protein encoded by the gene is referred to as DTSR protein). In addition, we have found a valuable use for this gene. On the basis of these findings, we have completed the present invention.

The present invention includes the following embodiments:

(1) A gene derived from a Coryneform bacterium and coding for a protein which imparts surfactant resistance to

said bacterium.

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- (2) The gene according to (1), wherein the protein comprises an amino acid sequence of amino acid number 37 to 543 in the amino acid sequence shown by SEQ ID NO: 2 in the Sequence Listing, or an amino acid sequence having, in the amino acid sequence, substitution, deletion or insertion which does not substantially adversely affect on activity to impart the surfactant resistance to Coryneform bacteria.
- (3) The gene according to (1), which has a sequence of from 467th to 1987th nucleotides in the nucleotide sequence shown by SEQ ID NO: 1 in the Sequence Listing, or a nucleotide sequence which is substantially the same as the sequence.
- (4) A recombinant DNA obtainable by ligating a vector which functions in Coryneform bacteria to the gene as defined in (1), (2) or (3).
- (5) A Coryneform bacterium harboring the recombinant DNA as defined in (4).
- (6) A method for producing L-lysine comprising cultivating a Coryneform bacterium harboring the recombinant DNA as defined in (4) and capable of producing L-lysine in a liquid medium to produce and accumulate L-lysine in the culture, and collecting the L-lysine.
- (7) A gene comprising a nucleotide sequence having substitution, deletion, insertion, addition or inversion of one or more nucleotides in a nucleotide sequence of the gene as defined in (1), (2) or (3) so that a protein encoded by the nucleotide sequence does not normally function regarding an activity to impart surfactant resistance to Coryneform bacteria.
- (8) A recombinant DNA obtainable by ligating a vector which functions in Coryneform bacteria to the gene as defined in (7).
- (9) A Coryneform bacterium having substitution, deletion, insertion, addition or inversion of one or more nucle-otides-in-a-nucleotide-sequence-of-the-gene-as-defined-in-(1), -(2)-or-(3)-or-a-promoter-thereof-on-chromosome-so that a protein having an activity to impart surfactant resistance to Coryneform bacteria does not normally function. (10) A method for producing L-glutamic acid comprising cultivating a Coryneform bacterium having substitution, deletion, insertion, addition or inversion of one or more nucleotides in a nucleotide sequence of the gene as defined in (1), (2) or (3) or a promoter thereof on chromosome so that a protein having an activity to impart surfactant resistance to Coryneform bacteria does not normally function, and capable of producing L-glutamic acid, in a liquid medium to produce and accumulate L-glutamic acid in the culture, and collecting the L-glutamic acid.

The present invention will be described in detail hereinunder.

Coryneform bacteria as referred to herein are a group of microorganisms defined in Bergey's Manual of Determinative Bacteriology, 8th Ed., p. 599 (1974). The bacteria are aerobic, Gram-positive, non-acid-fast bacilli not having the ability to sporulate, and include bacteria which had been classified as bacteria belonging to the genus <u>Brevibacterium</u> but have now been unified into the genus <u>Corynebacterium</u> [see Int. J. Syst. Bacteriol., <u>41</u>, 255 (1981)] and also include bacteria of the genus <u>Brevibacterium</u> and <u>Microbacterium</u> which are closely related to the genus <u>Corynebacterium</u>. Of such Coryneform bacteria, those mentioned below, which are known as L-glutamic acid-producing bacteria, are most preferred for use in the present invention.

Corynebacterium acetoacidophilum

Corynebacterium acetoglutamicum

Corynebacterium callunae

Corynebacterium glutamicum

Corynebacterium lilium (Corynebacterium glutamicum)

Corynebacterium melassecola

Brevibacterium divaricatum (Corynebacterium glutamicum)

Brevibacterium lactofermentum (Corynebacterium glutamicum)

Brevibacterium saccharolyticum

Brevibacterium immariophilium

Brevibacterium roseum

Brevibacterium flavum (Corynebacterium glutamicum)

Brevibacterium thiogenitalis

Specifically, the following strains of these bacteria are exemplified:

Corynebacterium acetoacidophilum
Corynebacterium acetoglutamicum
Corynebacterium callunae
Corynebacterium glutamicum
Corynebacterium glutamicum
ATCC 13870
ATCC 15806
ATCC 15991
ATCC 13032
ATCC 13032
ATCC 13060

Brevibacterium divaricatum	ATCC 14020
Brevibacterium lactofermentum	ATCC 13869
Corynebacterium lilium	ATCC 15990
Corynebacterium melassecola	ATCC 17965
Brevibacterium saccharolyticum	ATCC 14066
Brevibacterium immariophilium	ATCC 14068
Brevibacterium roseum	ATCC 13825
Brevibacterium flavum	ATCC 13826
Brevibacterium thiogenitalis	ATCC 19240

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These strains can be obtained from the American Type Culture Collection (ATCC). A registration number has been assigned to each strain of bacteria. Based on the registration number, anyone can obtain the corresponding strain of bacteria from ATCC. The registration numbers of the strains of bacteria deposited in ATCC are described in the ATCC catalog.

Surfactants as referred in the present invention function to accelerate the production of L-glutamic acid by Coryneform bacteria, like penicillin, in a medium containing an excess amount of biotin therein, and these include various non-ionic surfactants, cationic surfactants and anionic surfactants [see K. Yamada, J. Takahashi and J. Nakamura, the Hakkokogaku Kaishi, 20, 348-350 (1962); K. Udagawa, S. Abe and I. Kinoshita, Hakkokogaku Kaishi, 40, 614-619 (1962)]. Of nonionic surfactants, Tween 60 (polyoxyethylene sorbitan monostearate) and Tween 40 (polyoxyethylene sorbitan monopalmitate) have a penicillin-like effect [see I. Shiio, S. Otsuka and N. Katsuya, J. Biochem., 53, 333-340 (1963)]. C₃ to C₁₈ free saturated fatty acids have the same effect by themselves [see K. Takinami, H. Okada and T. Tsunoda, Agr. Bioi. Chem., 28, 114-118 (1964)]. Tween 40 was used in the examples of the present invention.

(1) Isolation of a gene from a Coryneform bacterium participating in surfactant resistance

To isolate a gene from a Coryneform bacterium participating in surfactant resistance, for example, the following process can be employed.

- (1) A surfactant-sensitive mutant of a Coryneform bacterium which shows higher sensitivity with regard to surfactants is obtained;
- (2) various fragments of a chromosomal DNA prepared from a wild type strain of a Coryneform bacterium are each ligated to a vector that functions in Coryneform bacteria to produce various recombinant DNAs;
- (3) the recombinant DNAs each are introduced into cells of the surfactant-sensitive mutant of a Coryneform bacterium to conduct transformation;
- (4) from the resulting transformants, strains which have lost the surfactant-sensitivity are selected:
- (5) the recombinant DNAs are recovered from the thus-selected surfactant-insensitive transformants; and
- (6) the structure of the chromosomal DNA fragment of the wild type strain of a Coryneform bacterium ligated to the vector is analyzed.

The chromosomal DNA fragment of the wild type strain of a Coryneform bacterium thus obtained contains a gene derived from a Coryneform bacterium participating in surfactant resistance. This gene participates at least in the mechanism of the accumulation of L-glutamic acid by Coryneform bacteria in a medium containing a surfactant. In addition, this gene also participates in the production of L-glutamic acid in a medium containing penicillin or containing a limited amount of biotin.

A surfactant-sensitive mutant of a Coryneform bacterium which shows higher sensitivity to surfactants means a mutant of a Coryneform bacterium which grows poorly in a medium containing a surfactant at such a concentration that does not have any influence on the growth of the wild type strain of Coryneform bacteria in the medium. Regarding a surfactant of polyoxyethylene sorbitan monopalmitate, a surfactant-sensitive mutant of a Coryneform bacterium grows worse than the corresponding wild type strain in a medium containing the surfactant at a concentration of from 0.1 to 1 mg/dl. On the contrary, the growth of a wild type strain of a Coryneform bacterium is not affected by the presence of the surfactant at a concentration of from 0.1 to 1 mg/dl in the medium. When such a mutant is cultivated in a medium containing an excess amount of biotin to produce L-glutamic acid therein by adding a surfactant, the necessary concentration of the surfactant to be added to the medium may be lower than that in the ordinary case. It is considered that the condition of the cells of the surfactant-sensitive mutant will be similar to that of the cells of the corresponding wild type strain which are exposed to the surfactants.

To obtain a surfactant-sensitive mutant of a Coryneform bacterium, the method described in Japanese Patent Application Laid-Open No. 50-126877 (1975) (Japanese Patent Publication No. 52-24593 (1977)) can be employed.

As one example of the surfactant-sensitive mutant of a Coryneform bacterium, mentioned is Brevibacterium lactofermentum (Corynebacterium glutamicum) AJ 11060. This mutant was deposited in the National Institute of Bioscience

and Human-Technology. Agency of Industrial Science and Technology, Ministry of International Trade and Industry, under the accession number FERM P-3678.

To prepare various fragments of the chromosomal DNA of a wild type strain of a Coryneform bacterium, the following process may be employed. The wild type strain of a Coryneform bacterium is cultivated in a liquid medium, the cells grown therein are collected, and the chromosomal DNA is recovered from the collected cells according to the method of Saito et al. [see H. Saito and K. Miura, Biochem, Biophys., Acta 72, 619 (1963)]. The thus-recovered chromosomal DNA is partially cleaved with restriction enzymes. Four-base recognition enzymes are used as the restriction enzymes, and the cleavage is conducted to prepare various DNA fragments under the condition under which the DNA is incompletely decomposed.

The vector functioning in Coryneform bacteria as referred to herein is, for example, a plasmid which is autonomously replicable in Coryneform bacteria. Specific examples of the vector are mentioned below.

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pAM 330
             see Japanese Patent Application Laid-Open No. 58-67699 (1983)
 pHM 1519
            see Japanese Patent Application Laid-Open No. 58-77895 (1983)
 pAJ 655
             see Japanese Patent Application Laid-Open No. 58-192900 (1983)
             see Japanese Patent Application Laid-Open No. 58-192900 (1983)
 pAJ 611
 pAJ 1844
             see Japanese Patent Application Laid-Open No. 58-192900 (1983)
 pCG 1
             see Japanese Patent Application Laid-Open No. 57-134500 (1982)
 pCG<sub>2</sub>
             see Japanese Patent Application Laid-Open No. 58-35197 (1983)
pCG 4
             see Japanese Patent Application Laid-Open No. 57-183799 (1982)
 pCG 11
             see Japanese Patent Application Laid-Open No. 57-183799 (1982)
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To prepare various recombinant DNAs by ligating the vector functioning in Coryneform bacteria and various fragments of the chromosomal DNA of a wild type strain of Coryneform bacteria, the following process may be employed. The vector is first cleaved with a restriction enzyme. The restriction enzyme to be used for cleaving the vector is the same as that used for cleaving the chromosomal DNA, or is such one by which the vector is cleaved to give ends complementary to the ends of the fragment of the chromosomal DNA. The ligation of the vector and the DNA fragment is generally effected via a ligase, such as T4 DNA ligase, etc.

To introduce the recombinant DNA to the surfactant-sensitive mutant of a Coryneform bacterium, any known transformation methods can be employed. For instance, employable are a method of treating recipient cells with calcium chloride so as to increase the permeability of DNA, which has been reported for Escherichia coli K-12 [see Mandel, M. and Higa, A., J. Mol. Biol., 53, 159 (1970)]; and a method of preparing competent cells from cells which are at the growth phase followed by introducing the DNA thereinto, which has been reported for Bacillus subtilis [see Duncan, C.H., Wilson, G.A. and Young, F.E., Gene, 1, 153 (1977)]. In addition to these, also employable is a method of making DNA-recipient cells into the protoplast or spheroplast which can easily take up recombinant DNAs followed by introducing the recombinant DNA into the cells, which is known to be applicable to Bacillus subtilis, actinomycetes and yeasts [see Chang, S. and Choen, S.N., Molec. Gen. Genet., 168, 111 (1979); Bibb, M.J., Ward, J.M. and Hopwood, O.A., Nature, 274, 398 (1978); Hinnen, A., Hicks, J.B. and Fink, G.R., Proc. Natl. Sci., USA, 75, 1929 (1978)].

The above-mentioned protoplast method for <u>Bacillus subtilis</u> can be employed in the present invention to obtain sufficiently high-level frequency. In addition to this, however, also employable is a method of introducing a DNA into protoplast of cells of a Coryneform bacterium while the protoplast are kept in contact with either polyethylene glycol or polyvinyl alcohol and with divalent metal ions, as described in Japanese Patent Application Laid-Open No. 57-183799 (1982). In this method, carboxymethyl cellulose, dextran, Ficoll, Pluronic F68 (produced by Serva Co.), etc. may also be used, in place of polyethylene glycol or polyvinyl alcohol, so as to accelerate the introduction of DNA to the protoplast cells. In the examples of the present invention, the transformation was conducted by an electric pulse method (see Japanese Patent Application Laid-Open No. 2-207791 (1990)).

The method for selecting the strain which has lost the surfactant sensitivity from the transformants will be described below.

DNA fragments having a size of approximately from 4 to 6 kbp, which have been obtained by partially digesting the chromosomal DNA of a wild type strain of a Coryneform bacterium with the restriction enzyme, <u>Sau</u>3AI, are ligated to a plasmid vector which is autonomously replicable both in <u>Escherichia coli</u> and in Coryneform bacteria to construct recombinant DNAs, and these recombinant DNAs are introduced into the competent cells of <u>Escherichia coli</u> DH5 (produced by Takara Shuzo Co., Ltd.). The resulting transformants are cultivated to prepare a gene library of the wild type strain of a Coryneform bacterium.

By using the recombinant DNA in this gene library, <u>Brevibacterium lactofermentum</u> AJ 11060 is transformed. The resulting transformants are inoculated on a surfactant-free M-CM2G agar plate (containing 5 g of glucose, 10 g of polypeptone, 10 g of yeast extract, 5 g of NaCl, 0.2 g of DL-methionine, 15 g of agar and 4 mg of chloramphenicol in one liter of water, and having a pH of 7.2), and about 40,000 colonies are formed thereon. These colonies are replicated onto a M-CM2G plate containing 30 mg/liter of a surfactant, Tween 40, and the colonies growing well on this surfactant-

containing M-CM2G plate are collected. Thus, transformants which have lost the surfactant sensitivity are obtained.

To recover the recombinant DNAs from the thus-obtained transformants which have lost the surfactant sensitivity, the same method as that employed for preparing the chromosomal DNA of the wild type strain of a Coryneform bacterium may be employed. Briefly, the transformants are cultivated in a liquid medium, the cells are collected from the culture, and the recombinant DNAs are recovered from them according to the method of Saito et al. [see H. Saito and K. Miura, Biochem. Biophys., Acta 72, 619 (1963)].

The structure of the chromosomal DNA fragment of the wild type strain of a Coryneform bacterium that has been ligated to the vector is analyzed as follows. The full-length nucleotide sequence of the chromosomal DNA fragment is determined by the dideoxy method which is an ordinary nucleotide sequencing method, and the structure of the DNA is analyzed to determine the positions of the enhancer, the promoter, the operator, the SD sequence, the leader peptide, the attenuator, the initiation codon, the termination codon, the open reading frame, etc.

The gene obtained from the Coryneform bacterium participating in surfactant resistance is dtsR gene, which has a sequence ranging between the 467th to 469th nucleotides (ATG) and 1985th to 1987th nucleotides (CTG) shown by SEQ ID NO: 1 in the Sequence Listing. The amino acid sequence which may be encoded by the gene is shown in SEQ NO: 1 and SEQ NO: 2 in the Sequence Listing. Another ATG (nucleotide number 359-361) is present at the upstream of the ATG of 467th to 469th nucleotides in the same frame and possibility of this ATG being an initiation codon is not denied. However, from analysis of consensus sequence in the upstream region of the gene, it is presumed that the ATG of 467th to 469th nucleotides is an initiation codon. That is, the amino acid sequence of amino acid number 37 to 543 in the amino acid sequence shown by SEQ ID NO: 2 is presumed to be the amino acid sequence of the DTSR protein. When the amino acid sequence of the DTSR protein and the nucleotide sequence of dtsR gene are referred to in the present specification and claims, these may be described with ATG of 467th to 469th nucleotides as the initiation codon. However, it should be considered possibility of the ATG of 359th to 361st nucleotides being the initiation codon. For example, if the dtsR gene is introduced to a Coryneform bacterium to enhance the expression, expression of the sequence of nucleotide number 467 to 1987 in the nucleotide sequence shown by SEQ ID NO: 1 is considered to be sufficient. However, one skilled in the art will easily appreciate that when the coding region and the upstream region of the nucleotide sequence shown by SEQ ID NO: 1 including nucleotide number 359-466 are introduced to a Coryneform bacterium, the DTSR protein can be properly expressed whichever ATG is the initiation codon. In either case, the Nterminal methionine coded by the initiation codon can be cleaved with an aminopeptidase in the expression of the dtsR gene in the cells.

According to the search on data base, it has been confirmed that the dtsR gene having the nucleotide sequence shown by SEQ ID NO: 1 and the DTSR protein encoded by this sequence are novel. It has been found that this protein is homologous to the protein described in Proc. Natl. Acad. Sci. USA, 83, 8049-8053 (1986); Proc. Natl. Acad. Sci. USA, 83, 4864-4869 (1986); and Gene, 122, 199-202 (1992), as propionyl-CoA carboxylase (PCC) β subunit protein. However, none of these references suggests that the protein participates in the production of glutamic acid.

Propionyl-CoA carboxylase is an enzyme that catalyzes one reaction in the metabolic pathway in which α -ketoglutaric acid is converted into succinyl-CoA via 2-hydroxyglutaric acid, propionyl-CoA, D-methylmalonyl-CoA and L-methylmalonyl-CoA, and it seems that the metabolic pathway is a by-pass route for the reaction to be catalyzed by α -ketoglutarate dehydrogenase in the TCA cycle. In this connection, it should be specifically noted that propionyl-CoA carboxylase is an enzyme needing biotin as a coenzyme, indicating that the production of glutamic acid in the surfactant-addition method is related to the production of glutamic acid in the biotin-limitation method.

(2) Preparation of a Coryneform bacterium having the recombinant DNA

The recombinant DNA containing the <u>dts</u>R gene from a Coryneform bacterium participating in surfactant resistance, which is obtained in the foregoing item (1) is prepared in vitro, and is introduced into Coryneform bacteria. By the introduction, a Coryneform bacterium can be prepared in which the intracellular concentration of the DTSR protein is increased. The general means for this purpose is to enhance the intracellular expression of the <u>dts</u>R gene or to increase the number of copies of the <u>dts</u>R gene in the cells.

To enhance the intracellular expression of the dtsR gene, the gene is ligated downstream of a strong promoter. The dtsR gene is exemplified by a nucleotide sequence which codes for an amino acid sequence of amino acid number 37 to 543 in the amino acid sequence shown by SEQ ID NO: 2. Specifically, a nucleotide sequence of nucleotide number 467 to 1987 in the nucleotide sequence shown by SEQ ID NO: 1 and a nucleotide sequence which is substantially the same as the nucleotide sequence are mentioned. The term "nucleotide sequence which is substantially the same" used herein means a nucleotide sequence coding for a protein which is substantially the same as the protein encoded by the nucleotide sequence of nucleotide number 467 to 1987 with respect to the activity to impart surfactant resistance to Coryneform bacteria. As to these nucleotide sequences, the coded DTSR protein may have substitution, deletion or insertion of an amino acid which does not substantially affect on the activity to impart surfactant resistance to Coryneform bacteria.

As strong promoters functioning intracellularly in Coryneform bacteria, known are the lac promoter, tac promoter

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and Trp promoter derived from Escherichia coli [see Y. Morinaga, M. Tsuchiya, K. Miwa and K. Sano, J. Biotech., <u>5</u>, 305-312 (1987)]. The trp promoter derived from a Coryneform bacterium is also preferred (see Japanese Patent Application Laid-Open No. 62-195294 (1987)).

The DNA containing the dtsR gene and the DNA containing such a promoter are prepared separately, and these are ligated to each other in vitro. To cleave these DNAs and to ligate them together, restriction enzymes and a ligase are employed, respectively. The recombinant DNA obtained by the ligation is then introduced into cells of a Coryneform bacterium. For the introduction, the same process as that referred to in the foregoing item the can be employed.

To introduce the recombinant DNA comprising a strong promoter and the dtsR gene into cells of a Coryneform bacterium, a vector functioning in the cells of the Coryneform bacterium must be used. When the vector referred to in item (1) is used in this step, the recombinant DNA is held outside the chromosome. In order to make the recombinant DNA hold onto the chromosomal DNA, a temperature-sensitive plasmid such as that described in Japanese Patent Application Laid-Open No. 5-7491 (1993) is used as the vector, and the cells are cultivated at a nonpermissible temperature to cause homologous recombination.

The expression of the <u>dts</u>R gene by the thus-obtained cells of the Coryneform bacterium having therein the recombinant DNA comprising a strong promoter and the <u>dts</u>R gene is enhanced and the intracellular concentration of the DTSR protein is increased.

When the DNA containing the dtsR gene is ligated to a multi-copy plasmid and introduced into cells of a Coryne-form bacterium, the number of copies of the said gene in the cells is increased. As examples of such a multi-copy plasmid, those mentioned in item (1) are referred to.

Also, employable is a process for causing homologous recombination by using, as a target, a sequence that exists in large numbers on the chromosomal DNA of a Coryneform bacterium. As one example of the sequence much existing on the chromosomal DNA of the Coryneform bacterium, mentioned is an insertion sequence existing at both ends of the transposal element of the Coryneform bacterium. The sequence and a method of causing such homologous recombination by using the sequence are disclosed in International Publication No. WO 93/18151.

The expression of the <u>dts</u>R gene by the thus-obtained cells of a Coryneform bacterium in which the number of copies of the <u>dts</u>R gene has been increased is enhanced, and the intracellular concentration of the DTSR protein is increased.

3) Production of L-lysine by Coryneform bacteria having the recombinant DNA therein

Various artificial mutants have heretofore been used as L-lysine-producing bacteria. Using these as the hosts, the recombinant DNA of the present invention can be introduced into them to improve their L-lysine productivity. Such artificial mutants are as follows: S-(2-aminoethyl)-cysteine (hereinafter referred to as "AEC")-resistant mutants; mutants requiring amino acids such as L-homoserine for their growth (see Japanese Patent Publication Nos. 48-28078 (1973) and 56-6499 (1981)); mutants resistant to AEC and requiring amino acids such as L-leucine, L-homoserine, L-proline, L-serine, L-arginine, L-alanine, L-valine, etc. (see U.S. Patent Nos. 3,708,395 and 3,825,472); L-lysine-producing mutants resistant to DL-α-amino-ε-caprolactam, α-amino-lauryl-lactam, aspartic acid analogues, sulfa drugs, quinoids and N-lauroyl-leucine, and L-lysine-producing mutants resistant to oxaloacetate decarboxylase inhibitors or respiratory system enzyme inhibitors (see Japanese Patent Application Laid-Open Nos. 50-53588 (1975), 50-31093 (1975), 52-102498 (1977), 53-9394 (1978), 53-86089 (1978), 55-9783 (1980), 55-9759 (1980), 56-32995 (1981), 56-39778 (1981), Japanese Patent Publication Nos. 53-43591 (1978) and 53-1833 (1978)); L-lysine-producing mutants requiring inositol or acetic acid (see Japanese Patent Application Laid-Open Nos. 55-9784 (1980) and 56-8692 (1981)); L-lysine-producing mutants sensitive to fluoropyruvic acid or to temperatures of 34°C or higher (see Japanese Patent Application Laid-Open No. 53-86090 (1978)); L-lysine-producing mutants of Brevibacterium or Corynebacterium resistant to ethylene glycol (see U.S. Patent No. 4,411,997).

As specific examples, the following strains are referred to.

Brevibacterium lactofermentum AJ 12031 (FERM BP-277); see Japanese Patent Application Laid-Open No. 60-62994 (1985).

Brevibacterium lactofermentum ATCC 39134; see Japanese Patent Application Laid-Open No. 60-62994 (1985). Corynebacterium glutamicum AJ 3463 (FERM P-1987); see Japanese Patent Publication No. 51-34477 (1976). Brevibacterium lactofermentum AJ 12435 (FERM BP-2294); see U.S. Patent No. 5,304,476. Brevibacterium lactofermentum AJ 12592 (FERM BP-3239); see U.S. Patent No. 5,304,476. Corynebacterium glutamicum AJ 12596 (FERM BP-3242); see U.S. Patent No. 5,304,476.

In the Coryneform bacterium obtained by introducing the recombinant DNA of the present invention into these L-lysine-producing bacteria according to the process in the foregoing item 2; the intracellular concentration of the DTSR protein is increased, and the resultant bacterium has the ability to produce a large amount of L-lysine.

The medium used for the production of L-lysine may be ordinary medium containing carbon sources, nitrogen

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sources, inorganic ions and, if desired, other minor organic nutrients.

Saccharides such as hydrolysates of starch, etc., alcohols such as ethanol, inositol, etc.; organic acids such as acetic acid, fumaric acid, citric acid, succinic acid, etc are usable.

As the nitrogen sources, usable are inorganic ammonium salts such as ammonium sulfate, ammonium chloride, ammonium phosphate, etc.; organic nitrogen compounds such as hydrolysates of soybeans, etc.; as well as ammonia gas, aqueous ammonia, etc.

As the inorganic ions, small amounts of potassium phosphate, magnesium sulfate, iron ions, manganese ions, etc. are added to the medium. As the minor organic nutrients, essential substances such as vitamin B_1 , etc., as well as yeast extract, etc are preferably contained in suitable amounts, if necessary.

It is recommended that the cultivation is performed under an aerobic condition for 16 to 72 hours at a temperature ranging from 30 to 45°C, and during the cultivation, the pH of the media is controlled to between 5 and 7. To adjust the pH, inorganic or organic, acidic or alkaline substances, ammonia gas, etc. can be used.

The collection of L-lysine from the fermentation liquid may be conducted by an ordinary ion-exchange method, a precipitation method and other known methods in combination.

4) Preparation of Coryneform bacteria in which the DTSR protein does not normally function

The dtsR gene has been obtained as a gene that imparts resistance to surfactants to a Coryneform bacteria, as mentioned in the foregoing item (1). Therefore, it was expected that the strain with the amplified dtsR gene would no longer produce L-glutamic acid in a medium to which a surfactant was added at a concentration at which the wild type strain of a Coryneform bacterium produces L-glutamic acid in the presence of an excess amount of biotin. In consideration of this, the effect of the amplification of the dtsR gene in the production of L-glutamic acid by adding a surfactant was investigated according to the method shown in the examples described below, and, as was expected, the noticeable inhibition of the production of L-glutamic acid was observed. In addition, it was confirmed that the amplification of the dtsR gene also resulted in the suppression of the production of L-glutamic acid in the biotin-limiting method and in the penicillin-adding method in the presence of an excess amount of biotin. These results indicate that the dtsR gene does not only make the strain resistant to surfactants but also plays an important role in the production of L-glutamic acid.

For these reasons, it was expected that if, opposite to the above, the expression of the <a href="https://dx.doi.org/dt.edu/dt.e

The strain in which the <u>dts</u>R gene is mutated can be obtained by a method inducing mutation by use of a chemical agent or by a breeding method using recombinant DNA technique. When the gene has already been obtained, the recombinant DNA technique is employed, whereby the gene can easily be disrupted by homologous recombination. The means of disrupting a gene by homologous recombination has already been established. For this, employable are a method of using a linear DNA and a method of using a temperature-sensitive plasmid.

Specifically, by site-specific mutation [see Kramer, W. and Faits, H.J., Methods in Enzymology, <u>154</u>, 350 (1987)] or mutation with chemicals such as sodium hyposulfite, hydroxylamine, etc. [see Shortle, D. and Nathans, D., Proc. Natl. Acad. Sci. USA, <u>75</u>, 270 (1978)], the substitution, deletion, insertion, addition or inversion of one or more nucleotides is made in the nucleotide sequence of the coding region or of the promoter region in the <u>dtsR</u> gene. The thus-modified or disrupted gene is substituted for the normal gene on the chromosome, thereby lowering or vanishing the activity of the genetic product, DTSR protein, or lowering or vanishing the transcription of the gene.

In the site-specific mutagenesis, synthetic oligonucleotides are used, and according to this method, it is possible to introduce any desired substitution, deletion, insertion, addition or inversion to only (a) limited base pair(s). To carry out this method, a plasmid having the intended gene which has been cloned and whose nucleotide sequence has been determined, is first denatured to prepare a single-stranded DNA. Next, a synthetic oligonucleotide complementary to the site to be mutated is prepared. The synthetic oligonucleotide shall be such that it does not have a completely complementary sequence but may have any desired nucleotide substitution, deletion, insertion, addition or inversion. After this, the single-stranded DNA is annealed with the synthetic oligonucleotide having such a desired nucleotide substitution, deletion, insertion, addition or inversion. Then, this is formed into a complete double-stranded plasmid, using the Klenow fragment of DNA polymerase I and T4 ligase. The resulting plasmid is then introduced into the competent cell of *Escherichia coli*. Some of these transformants thus obtained have a plasmid containing the gene that has the desired nucleotide substitution, deletion, insertion, addition or inversion fixed therein. As a similar method for modifying or disrupting the gene by introducing the mutation, known is the recombinant PCR method [see PCR Technology, Stockton

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Press (1989)].

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The chemical treatment method is a method for directly treating the DNA fragment containing the intended gene with sodium hyposulfite, hydroxylamine or the like chemical thereby randomly introducing the mutation having nucleotide substitution, deletion, insertion, addition or inversion into the DNA fragment.

Whether or not the desired mutation is introduced can be confirmed by transforming a surfactant-sensitive mutant with the DNA fragment subjected to mutation treatment and determining the presence of surfactant resistance of the resultant transformant. On this occasion, by examining growth both at high temperature and at low temperature within temperature at which the Coryneform bacteria can usually grow, and selecting a transformant which can grow at the low temperature and the growth of which is inhibited at higher temperature, a mutated gene which becomes temperature-sensitive can be obtained.

As the means of substituting the thus-obtained gene that has been modified or disrupted by the introduction of the mutation for the normal gene on the chromosome of a Coryneform bacterium, employable is a method of using homologous recombination [see Experiments in Molecular Genetics, Cold Spring Harbor Laboratory Press (1972); Matsuyama, S. and Mizushima, S., J. Bacteriol., 162, 1196 (1985)]. According to homologous recombination, when a plasmid or the like having a sequence which is homologous to the sequence of the chromosome is introduced into the cell, a recombination occurs at the sites having the homologous sequence at a certain frequency whereby the complete plasmid introduced is incorporated into the chromosome. After this, when a further recombination occurs at the sites having the homologous sequence on the chromosome, the plasmid is removed from the chromosome. By the latter recombination, the gene into which the mutation has been introduced is fixed onto the chromosome, depending on the recombined site, and the original normal gene may be removed from the chromosome along with the plasmid. By selecting such a strain, it is possible to obtain a strain in which the gene modified or disrupted by the introduction there-into-of-the-mutation-having-nucleotide-substitution, deletion, insertion, addition-or-inversion-has-been-substituted-for-the normal gene on the chromosome.

5) Production of L-glutamic acid by Coryneform bacteria in which the DTSR protein does not normally function

As described above, a strain which is the L-glutamic acid-producing Coryneform bacterium and in which intracellular concentration or activity the DTSR protein is lowered, that is, a strain in which the DTSR protein does not normally function is improved in productivity of L-glutamic acid. Especially, the strain can produce L-glutamic acid without addition of biotin activity-suppressing substance such as a surfactant or antibiotic even if biotin is present in an excess amount.

For obtaining a mutant in which the DTSR protein does not normally function by breeding Coryneform bacteria having the ability to produce L-glutamic acid, a glutamic acid-producing wild type strain or a mutant derived therefrom of Coryneform bacteria can be used as the starting strain. As examples of the mutant, the following are mentioned:

Brevibacterium lactofermentum AJ 12745 (FERM-BP 2922); see U.S. Patent No. 5,272,067.

Brevibacterium lactofermentum AJ 12746 (FERM-BP 2923); see U.S. Patent No. 5,272,067.

Brevibacterium flavum AJ 12747 (FERM-BP 2924); see U.S. Patent No. 5,272,067.

Corynebacterium glutamicum AJ 12478 (FERM-BP 2925); see U.S. Patent No. 5,272,067.

Corynebacterium glutamicum ATCC 21492.

The medium to be used for the production of L-glutamic acid may be ordinary medium containing carbon sources, nitrogen sources, inorganic ions and, if desired, other minor organic nutrients.

As the carbon sources, usable are saccharides such as glucose, lactose, galactose, fructose, hydrolysates of starch, etc.; alcohols such as ethanol, inositol, etc.; organic acids such as acetic acid, fumaric acid, citric acid, succinic acid, etc.

As the nitrogen sources, usable are inorganic ammonium salts such as ammonium sulfate, ammonium chloride, ammonium phosphate, etc.; organic nitrogen compounds such as hydrolysates of soybeans, etc.; as well as ammonia gas, aqueous ammonia, etc.

As the inorganic ions, small amounts of potassium phosphate, magnesium sulfate, iron ions, manganese ions, etc. are added to the medium. As the minor organic nutrients, essential substances such as vitamin B_1 , etc., as well as yeast extract, etc are preferably contained in suitable amounts, if necessary.

It is recommended that the cultivation is carried out under an aerobic condition for 16 to 72 hours at a temperature ranging from 30 to 45°C, and during the cultivation, the pH of the medium is kept at from 5 to 8. To adjust the pH, inorganic or organic, acidic or alkaline substances, ammonia gas, etc. can be used.

Surfactants or penicillin may be added to the medium where the <u>dts</u>R gene-disrupted strain thus obtained is cultivated, or the biotin concentration in the medium may be limited. In this way, the yield of L-glutamic acid to be produced in the medium may be increased further.

The collection of L-glutamic acid from the fermentation liquid may be effected by an ordinary ion exchange method,

precipitation method and other known methods in combination.

Brief Explanation of the Drawings

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Fig. 1 shows the growth of AJ 11060/pDTR6 (<u>dts</u>R gene-amplified strain) and AJ 11060/pSAC4 (control) in a surfactant-free or surfactant-added medium.

pDTR6-introduced strain in surfactant-free medium
 pSAC4-introduced strain in surfactant-free medium
 pDTR6-introduced strain in surfactant-added medium
 pSAC4-introduced strain in surfactant-added medium

Fig. 2 shows the degree of surfactant resistance of ÁTCC 13869/pHSGX-KΔE (deletion-mutation type dtsR geneamplified strain), ATCC 13869/pDTR6 (dtsR gene-amplified strain) and ATCC 13869/pSAC4 (control).

○ : pSAC4-introduced strain
 △ : pHSGX-K∆E-introduced strain
 ▲ : pDTR6-introduced strain

Fig. 3 shows the growth curve of AJ 11060/pDTR6 and AJ 11060/pSAC4 in a medium containing 300 or 3 μg/liter of biotin.

pDTR6-introduced strain in the presence of 300 μg/liter of biotin
 pSAC4-introduced strain in the presence of 300 μg/liter of biotin
 pDTR6-introduced strain in the presence of 3 μg/liter of biotin
 pSAC4-introduced strain in the presence of 3 μg/liter of biotin

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Description of the Preferred Embodiment

The present invention will be described in more detail with reference to the following examples.

Example 1 (Preparation of chromosomal DNA of Brevibacterium lactofermentum ATCC 13869 (a wild type strain of Coryneform bacteria)

Brevibacterium lactofermentum ATCC 13869 was inoculated in 100 ml of a T-Y medium [containing 1% Bacto-tripton (by Difco), 0.5% Bacto-yeast extract (by Difco) and 0.5% NaCl; pH 7.2] and cultivated at 31.5°C for 8 hours to obtain a culture. This culture was subjected to centrifugation at 3,000 r.p.m. for 15 minutes to obtain 0.5 g of wet cells. From the wet cells, obtained was the chromosomal DNA according to Saito & Miura method (see Biochem. Biophys. Acta. 72, 619, (1963)). Next, 60 μg of the chromosomal DNA and 3 units of a restriction enzyme, Sau3Al were each mixed in 10 mM Tris-HCl buffer (containing 50 mM NaCl, 10 mM MgSO₄ and 1 mM dithiothreitol; pH 7.4), and the reaction was carried out at 37°C for 30 minutes. After the reaction, the reaction mixture was subjected to ordinary phenol extraction and ethanol precipitation to obtain 50 μg of chromosomal DNA fragments of Brevibacterium lactofermentum ATCC 13869 digested with Sau3Al.

5 Example 2 (Preparation of gene library of Brevibacterium lactofermentum ATCC 13869; using plasmid vector DNA)

20 μg of a plasmid vector DNA (pSAC4) capable of autonomously replicating in both the cells of Escherichia coli and the cells of Coryneform bacteria and 200 units of a restriction enzyme. BamHI were mixed in 50 mM Tris-HCl buffer (containing 100 mM NaCl and 10 mM magnesium sulfate; pH 7.4) and reacted at 37°C for 2 hours to obtain a digested solution, and the solution was then subjected to ordinary phenol extraction and ethanol precipitation. After this, the DNA fragment was dephosphorylated with bacterial alkaline phosphatase according to the method described in Molecular Cloning, 2nd Edition [J. Sambrook, E.F. Fritsch and T. Maniatis, Cold Spring Harbor Laboratory Press, p.1.56 (1989)] so as to prevent the re-binding of the plasmid vector-derived DNA fragment, and then the thus-dephosphorylated DNA fragment was subjected to ordinary phenol extraction and ethanol precipitation.

One µg of this pSAC4 digested with <u>Bam</u>HI, 1 µg of the chromosomal DNA fragments of <u>Brevibacterium lactofermentum</u> ATCC 13869 digested with <u>Sau</u>3AI, that had been obtained in Example 1, and 2 units of T4 DNA ligase (produced by Takara Shuzo Co., Ltd.) were added to 66 mM Tris-HCl buffer (pH 7.5) containing 66 mM magnesium chloride, 10 mM dithiothreitol and 10 mM ATP and reacted therein at 16°C for 16 hours to conduct the ligation of the DNA. Next, cells of <u>Escherichia coli</u> DH5 were transformed with said DNA mixture by an ordinary method, and the resulting trans-

formant cells were inoculated onto an L-agar medium containing 170 µg/ml of chloramphenicol to obtain about 20,000 colonies constituting a gene library.

Example 3 (Transformation of Brevibacterium lactofermentum AJ 11060)

From these approximately 20,000 colonies mentioned above, the recombinant DNAs were recovered according to the above-mentioned Saito and Miura method.

The recombinant DNA mixture which was divided into 50 batches, was introduced into cells of the strain AJ 11060, a mutant being sensitive to surfactants, by ordinary transformation using electric pulse (see Japanese Patent Application Laid-Open No. 2-207791 (1990)). The resulting transformant cells were inoculated onto a glucose-added L-agar medium and the cultivation was performed by static incubation at 31.5°C, whereby about 20,000 colonies of transformants were formed on the medium. Next, these transformant colonies were replicated to the same plate medium but containing 30 mg/liter of the surfactant, and several strains that were resistant to the surfactant and grown on the plate medium were obtained therefrom.

Example 4 (Measurement of surfactant resistance of strains having multi-copies of dtsR gene)

The recombinant DNA was extracted from each of the several strains that had been grown, and <u>Brevibacterium lactofermentum</u> AJ 11060 was re-transformed with the DNA. From the resulting transformants, one surfactant-resistant strain was selected. The recombinant DNA of this strain is designated as pDTR6, and the gene which is carried by this plasmid and which has the ability to make the strain resistant to the surfactant is designated as <u>dts</u>R. The inhibition of the growth of AJ 11060, into which the plasmid had been introduced, in a surfactant (3-g/liter) added liquid medium is suppressed (see Fig. 1).

Example 5 (Preparation of DNA)

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The plasmid was prepared from AJ 11060/pDTR6 having the recombinant DNA that had been obtained in the above, by an ordinary method, and this was introduced into Escherichia coli JM 109. The resulting Escherichia coli JM 109/pDTR6 was cultivated in 20 ml of a medium containing 1% of tryptone, 0.5% of yeast extract and 0.5% of NaCl, at 37°C for 24 hours, and 20 ml of the resulting culture was inoculated in one liter of a medium having the same composition as above and cultivation was performed at 37°C for 3 hours. Then, 0.2 g of chloramphenicol was added thereto, and the cultivation was continued for additional 20 hours at the same temperature to obtain a culture. Next, the resulting culture was centrifuged at 3,000 r.p.m. for 10 minutes to obtain 2 g of wet cells. The obtained cells were suspended in 20 ml of 350 mM Tris-HCl buffer (pH 8.0) containing 25% of sucrose, and then 10 mg of lysozyme (produced by Sigma Co.), 8 ml of 0.25 M EDTA solution (pH 8.0) and 8 ml of 20% sodium dodecylsulfate solution were added thereto. Then, the resulting suspension was heated at 60°C for 30 minutes to obtain a lysate. 13 ml of 5 M NaCl solution was added to the lysate, and the lysate was then treated at 4°C for 16 hours. After the treatment, this was centrifuged at 15,000 r.p.m. for 30 minutes. The supernatant thus obtained was subjected to ordinary phenol extraction and ethanol precipitation to obtain a DNA precipitate.

The precipitate was dried under reduced pressure and then dissolved in 6 ml of 10 mM Tris-HCl buffer (pH 7.5) containing 1 mM EDTA, and 6 g of cesium chloride and 0.2 ml of ethidium bromide (19 mg/ml) were added thereto. Then, this was subjected to equilibrium density gradient centrifugation, using an ultracentrifugater, at 39,000 r.p.m. for 42 hours, by which the DNA was isolated. Next, ethidium bromide was removed from this, using n-butanol, and thereafter this was subjected to dialysis against 10 mM Tris-HCl (pH 7.5) containing 1 mM EDTA to obtain about 500 µg of a purified recombinant DNA, pDTR6. A private number AJ 12967 was assigned to Escherichia coli JM109/pDTR6. This strain was deposited on February 22, 1994 in National Institute of Bioscience and Human-Technology, Agency of Industrial Science and Technology, Ministry of International Trade and Industry, with the accession number FERM P-14168, and transferred on February 9, 1995 to the international deposit under the Budapest Treaty with the accession number FERM BP-4994.

Example 6 (Analysis of nucleotide sequence of DNA having dtsR gene)

The nucleotide sequence of the recombinant DNA obtained in Example 5 was determined. The sequencing was effected according to the Sanger method, using a Taq DyeDeoxy Terminator Cycle Sequencing Kit (produced by Applied Biochemical Co.). The nucleotide sequence of the DNA thus obtained is shown by SEQ ID NO: 1 in the Sequence Listing. While the longest open reading frame in this sequence is a nucleotide sequence of from 359th A to 1987th G in the nucleotide sequence shown by SEQ ID NO: 1, it is presumed from analysis of consensus sequence in the upstream region of the gene that ATG of 467th to 469th is an initiation codon. The amino acid sequence which can be encoded by the open reading frame of 359th A to 1987th G is shown by SEQ ID NO: 1 in the Sequence Listing

together with the nucleotide sequence. Further, only the amino acid sequence is shown by SEQ ID NO: 2 in the Sequence Listing. A protein encoded by the nucleotide sequence of from 467th to 1987th nucleotides is designated as the DTSR protein.

It is well known that the N-terminal methionine residue of protein is deleted after translation by the action of peptidase. This is because the N-terminal methionine is derived from the translation initiation codon, ATG, and therefore has no relation to the intrinsic function of protein in most cases. Also in the DTSR protein of the present invention, there is a probability that the methionine residue is deleted.

The nucleotide sequence and the amino acid sequence were compared with known sequences with respect to the homology. The data bases used for the comparison were EMBL and SWISS-PROT. As a result, it has been confirmed that the gene represented by SEQ ID NO: 1 in the Sequence Listing and the protein encoded by this are novel.

Example 7 (Confirmation of participation of dtsR gene in surfactant resistance)

The open reading frame was identified by the nucleotide sequencing, which suggested the existence of DTSR protein. In order to further confirm that the gene which imparts surfactant resistance to Coryneform bacteria exists in this region, a part of gene in the region of the open reading frame was deleted in an in-frame manner from the gene fragment represented by SEQ ID NO: 1 in the Sequence Listing, and this gene fragment was investigated as to whether or not it has an activity of imparting surfactant resistance to Coryneform bacteria. Specifically, pDTR6 was digested with XbaI and KpnI to obtain a fragment containing dtsR gene. This gene fragment was ligated to a fragment of plasmid pHSG398 (produced by Takara Shuzo Co., Ltd.) that had been treated with XbaI and KpnI, using T4 DNA ligase (produced by Takara Shuzo Co., Ltd.), to prepare plasmid pHSGX-K. The dtsR gene has two sites that are digested with Eco52I, at the nucleotides 766 and 1366 in SEQ ID NO: 1. pHSGX-K was completely digested with Eco52I and then self-ligated to prepare plasmid pHSGX-KΔE from which 600 base pairs of the Eco52I fragments were deleted. The structure of the dtsR gene on this pHSGX-KΔE was such that the center part was deleted in an in-frame manner.

Next, in order to make pHSGX-KΔE capable of autonomously replicating in Coryneform bacteria, the replication origin derived from a known plasmid, pHM1519, capable of self-amplification in Coryneform bacteria (see Miwa, K. et al., Agric. Biol. Chem. 48, 2901-2903 (1984); Japanese Patent Application Laid-Open No. 5-7491 1993)) was introduced into the only one KpnI cleavage site existing on pHSGX-KΔE. Specifically, pHM1519 was digested with restriction enzymes, BamH1 and KpnI to obtain a gene fragment having a replication origin, and the resulting fragment was made to have blunt ends, using a blunting kit produced by Takara Shuzo Co., Ltd., and then introduced into the KpnI site of pHSGX-KΔE, using a KpnI linker (produced by Takara Shuzo Co., Ltd.), to obtain pKCX-KΔE. As a control sample, the replication origin of pHM1519 was inserted into the Sall site of pHSG399. using Sall linker (produced by Takara Shuzo Co., Ltd.) to prepare pSAC4. These pKCX-KΔE and pSAC4 prepared herein were separately introduced into cells of a wild type strain of Coryneform bacteria, Brevibacterium lactofermentum ATCC 13869, according to the above-mentioned electric pulse method, and the resulting transformants were examined with respect to the degree of surfactant resistance. For the examination, the cells were cultivated in a M-CM2G liquid medium, to which from 0 to 10 mg/dl of polyoxyethylene sorbitan monopalmitate had been added, and the degree of the cell growth in the culture was measured.

As a result, it was verified that the deletion-type dtsR gene had lost the function to impart the surfactant resistances.

Example 8 (Production of L-glutamic acid using dtsR gene-amplified strain by biotin-limiting method)

The strain AJ 11060/pDTR6 was cultivated to produce L-glutamic acid. according to the biotin-limiting method, as mentioned below. Specifically, the strain AJ 11060/pDTR6 was separately cultivated on an M-CM2G plate medium containing 4 mg/liter of chloramphenicol. Then, the grown cells were inoculated in a medium containing 80 g of glucose, 1 g of KH $_2$ PO $_4$, 0.4 g of MgSO $_4$.7H $_2$ O, 30 g of (NH $_4$) $_2$ SO $_4$, 0.01 g of FeSO $_2$.7H $_2$ O, 0.01 g of MnSO $_4$.7H $_2$ O, 15 ml of soybean hydrolysate solution, 200 μ g of thiamine hydrochloride, 60 μ g of biotin, 4 mg of chloramphenicol and 50 g of CaCO $_3$ in one liter of pure water (the pH of the medium having been adjusted to 7.0 with KOH) and cultivated therein at 31.5°C for 20 hours. The resulting culture was inoculated in the same medium as above but not containing biotin (this medium is hereinafter referred to as a "biotin-limited medium"), at a concentration of 5% by volume, and the cultivation was carried out at 31.5°C for about 20 hours.

While cultivating the strain AJ 11060/pDTR6 in the biotin-limited medium, the amount of biotin required by the unit weight of the cells grown in the medium was measured (see Fig. 3). As a control, the strain AJ 11060/pSAC4 was cultivated in the same manner as above.

The amounts of the grown cells of the strain AJ 11060/pDTR6 were larger than that of the control. Thus, the biotin demand per unit weight of the grown cells of the AJ 11060/pDTR6 was lowered than that of the strain AJ 11060/pSAC4.

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Example 9 (Production of L-lysine by dtsR gene-amplified strain)

pDTR6 was introduced into an L-lysine-producing strain of Coryneform bacteria, Brevibacterium lactofermentum AJ 12435 (FERM BP-2294), by an electric pulse method. The resulting transformant was cultivated in a medium mentioned below to produce L-lysine.

Specifically, the strain was cultivated on an M-CM2G plate medium containing 4 mg/liter of chloramphenicol, and the thus-obtained cells were inoculated in a medium containing 100 g of glucose. 1 g of KH_2PO_4 , 0.4 g of $MgSO_4$, 30 g of NH_4 2SO₄, 0.01 g of NH_4

Table 5

Strain	L-lysine (g/liter)
AJ 12435/pSAC4	15
AJ 12435/pDTR6	25

Reference Example 1 (Production of L-glutamic acid using dtsR gene-amplified strain by surfactant-added method)

By adding a surfactant as a biotin activity-suppressing agent, the strain AJ 11060 can produce a large amount of L-glutamic acid even if a high concentration of biotin is present. However, since dtsR gene-amplified strains have elevated surfactant resistance, it was considered that the production of glutamic acid by these strains will be decreased, even though a surfactant is added. The strains AJ 11060/pSAC4 and AJ 11060/pDTR6 were cultivated to produce L-glutamic acid, according to the surfactant-added method mentioned below. Specifically, the strains were each cultivated on an M-CM2G plate medium containing 4 mg/liter of chloramphenicol. Then, the cells were inoculated onto a medium containing 80 g of glucose. 1 g of KH₂PO₄, 0.4 g of MgSO₄.7H₂O, 30 g of (NH₄)₂SO₄, 0.01 g of FeSO₄.7H₂O, 0.01 g of MnSO₄.7H₂O, 15 ml of soybean hydrolysate solution, 200 µg of thiamine hydrochloride, 300 µg of biotin, 4 mg of chloramphenicol, 3.0 g of polyoxyethylene sorbitan monopalmitate and 50 g of CaCO₃ in one liter of pure water (the pH of the medium having been adjusted to 8.0 with KOH) and cultivated therein at 31.5°C for 20 hours.

After the cultivation, the amount of L-glutamic acid produced and accumulated in each culture was measured. The yields obtained are shown in Table 1.

Table 1

Strain	Yield of L- glutamic Acid (%)
AJ 11060/pSAC4	29.6
AJ 11060/pDTR6	9.0

By amplifying the <u>dts</u>R gene, the yield of L-glutamic acid remarkably reduced. This indicates that the DTSR protein closely involves in the production of L-glutamic acid by the surfactant-added method.

Reference Example 2 (Production of L-glutamic acid using dtsR gene-amplified strain by penicillin-added method)

The strains AJ 11060/pSAC4 and AJ 11060/pDTR6 were cultivated to produce L-glutamic acid by the penicillinadded method in the same manner as in Reference Example 1, except that 30 units of penicillin G was added to the medium in place of polyoxyethylene sorbitan monopalmitate. The results are shown in Table 2.

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Table 2

Strain	Yield of L- glutamic Acid (%)
AJ 11060/pSAC4	27.6
AJ 11060/pDTR6	12.8

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By amplifying the dtsR gene, the yield of L-glutamic acid remarkably reduced. This indicates that the DTSR protein also involves in the production of L-glutamic acid by the penicillin-added method, as well as the production of L-glutamic acid by the surfactant-added method.

Example 10 (Production of dtsR gene-disrupted strain)

Since it was found that the production of L-glutamic acid was decreased by the amplification of the dtsR gene, it was expected that the disruption of the dtsR gene would result in an increase in the yield of L-glutamic acid. The genedisrupted strain was obtained by the homologous recombination method disclosed in Japanese Patent Application Laid-Open No. 5-7491 (1993) using a temperature-sensitive plasmid.

Specifically, the replication origin which had been obtained from a plasmid capable of autonomously replicating in Coryneform bacteria and in which the autonomous replication had become temperature-sensitive, was introduced into the Kpnl recognition site of pHSGX-KaE shown in Example 7, to form plasmid pKTCX-KaE.

This pKTCX-KAE was introduced into a wild type strain, Brevibacterium lactofermentum ATCC 13869 by an electric pulse method, and the dtsR gene on the chromosome was substituted by a deleted-type dtsR gene according to the method described in Japanese Patent Application Laid-Open No. 5-7491 (1993). Specifially, ATCC 13869/pKTCX-KAE was cultivated by shaking in a M-CM2G liquid medium containing 50 µg/ml of oleic acid at 25°C for 6 hours, and the culture was inoculated onto an M-CM2G medium containing 5 µg/ml of chloramphenicol and 50 µg/ml of oleic acid. The plasmid-inserted strains formed colonies at 34°C, and these were collected. From the thus-obtained strains, those that had become sensitive to chloramphenicol at 34°C were selected by a replication method. The chromosomes of these sensitive strains were obtained by an ordinary method, and the structure of the dtsR gene of each of these chromosomes was analyzed by the Southern hybridization method. Thus, the strain in which the dtsR gene had been substituted by a deleted-type dtsR gene was confirmed and designated as a strain \(\Delta \).

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Example 11 (Estimation of L-Glutamic acid productivity of the strain 1E)

The strains, ATCC 13869, AJ 11060 and ΔE , were cultivated to produce L-glutamic acid in the manner mentioned below. These strains were each refreshed by cultivating on an M-CM2G plate medium. The thus-refreshed strains were inoculated into a medium containing 80 g of glucose, 1 g of KH₂PO₄, 0.4 g of MgSO₄, 30 g of (NH₄)₂SO₄, 0.01 g of FeSO₄.7H₂O, 0.01 g of MnSO₄.7H₂O, 15 ml of soybean hydrolysate, 200 µg of thiamine hydrochloride, 300 µg of biotin, 1 g of Tween 80 (polyoxyethylene sorbitan monooleate) and 50 g of CaCO3 in one liter of pure water (the pH of the medium having been adjusted to 8.0 with KOH), and the cultivation was carried out at 31.5°C for 20 hours. The results are shown in Table 3.

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Table 3

Strain	L-Glutamic Acid (g/liter)
ATCC 13869	0
AJ 11060	0
7Ε	34

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With respect to the wild type strain and the strain AJ 11060, the accumulation of L-glutamic acid was not observed due to biotin present in an excess amount in the medium. In contrast, the strain JE well produced and accumulated Lglutamic acid.

Industrial Applicability

The dtsR gene of the present invention is a gene which plays an important role in the production of L-glutamic acid in Coryneform bacteria which are used for the production of L-glutamic acid by fermentation. When this gene is amplified in L-lysine-producing Coryneform bacteria, the L-lysine productivity is improved. When this gene is disrupted in L-glutamic acid-producing Coryneform bacteria, the L-glutamic acid productivity is improved.

SEQUENCE LISTING

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			((D) I	OPOL	OGY:	lir	ear									
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20	ATG	ACC	ATT	TCC	TCA	CCT	TTG	ATT	GAC	GTC	GCC	222	CTT	CCZ	CDC	AAAC	358
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	Gly	Thr	Ile	Asp	Glv	Ara	Glu	Val	CVS	Tle	Phe	Sar	GAG	DAC.	C1	ACC	694
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	GAA	GGC	GCT	GGC	GCT	CGC		CAG	GAC	ccc	CCT	CTC	m.c.c	C.M.C	C7.0		
	Glu	Gly	Ala	Gly	Ala	Ara	Tle	Gln	Asp	G1 17	Ala	Val	50-	CIG	GAC	TTC	838
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	ATT	TCC	CAG	ACC	TTC	TAC	CAA	AAC	тта	CAG	CCT	тст	ccc	CTT	200	160	206
	Ile	Ser	Gln	Thr	Phe	Tvr	Gln	Asn	Tle	Gln	Ala	50-	GIV	Val	AIC	CCA	386
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10	ASII	ser	птъ	ıyr	245	Ala	Ala	Thr	Asp	.Glu 250	Glu	Ala	Leu	Asp	Tr	Val	1120
	CAG	GAC	CTG	GTG	TCC	TTC	CTC	CCA	TCC	AAC	AAT	CGC	TCT	TAC	מית	CCI	1174
	GIN	Asp	Leu	260	ser	Pne	Leu	Pro	Ser 265	Asn	Asn	Arg	Ser	Tyr	Thr	Pro	
	CTG	GAA	GAC	TTC	GAC	GAG	GAA	GAA	GGC	GGC	GTT	GAA	GAA	AAC	ATC	ACC	1222
15			2/5		Asp			280					285				
	GCT	GAC	GAT	CTG	AAG	CTC	GAC	GAG	ATC	ATC	CCA	GAT	TCC	GCG	ACC	GTT	1270
		230			Lys		295					300					
22	Pro	TWE	GAC Asn	GTC Val	CGC	GAT	GTC	ATC	GAA	TGC	CTC	ACC	GAC	GAT	GGC	GAA	1318
20	303				Arg	310					315					220	
	TAC	CTG	GAA	ATC	CAG	GCA	GAC	CGC	GCA	GAA	AAC	GTT	GTT	ATT	GCA	TTC	1366
	ıyı	Leu	GIU	IIE	325	Ala	Asp	Arg	Ala	Glu 330	Asn	Val	Val	Ile	Ala	Phe	i - '
25	GGC	Ara	ATC	GAA	GGC	CAG	TCC	GTT	GGA	TTT	GTT	GCC	AAC	CAG	CCA	ACC	1414
20				340					345					350			
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			222		Cys			360					365				
30	Phe	Val	Arg	Thr	TGC Cys	Asp	Ala	Phe	AAC	ATC	CCA	ATC	GTC	ATG	CTT	GTC	1510
		3/0					375					380					
	GAC	GTC	CCC	GGC	TTC	CTT	CCA	GGC	GCA	GGC	CAG	GAG	TAT	GGT	GGC	ATC	1558
	385	Vai	PIO	GLY	Pne	190	Pro	Gly	Ala	Gly	Gln 395	Glu	Tyr	Gly	Gly	Ile	
35	Leu	Ara	Ara	GGC	GCA	AAG	CTG	CTC	TAC	GCA	TAC	GGC	GAA	GCA	ACC	GTT	1606
					Ala 405					410					415		
	Pro	Lvs	Tle	Thr	GTC Val	ACC	ATG	CGT	AAG	GCT	TAC	GGC	GGA	GCG	TAC	TGC	1654
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			433		GCC			440					145				
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43	TAC	CGC	AAG	GAG	CTC .	ATG	GCA	GCT	GAT	GCC .	AAG	GGC	CTC	GAT	ACC	GTA	1798
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	777	GIAI	rGririt	CACA	CAAC	AA C	CCTC	GCACA	VA C	CCTI	CAA	A GTA	CGTC	CGAC	CAC	FACCA	AG 228	37
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					245					250					255	Val
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		290			Lys		295					300				
	305				Arg	310					315					320
					Gln 325					330					335	
				340					345					350		Thr.
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	385				Phe	390					395			• •		400
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				420	Val				425					430		
			435		Lys			440					445		_	
		450			Ala		455					460		_		
•	465				Leu	470					475					480
					Ser 485					490					495	
				500	Ala				505					510		
			515		Gly			520					525			His
	Lys	Asn 530	Val	Thr	Arg	Pro	Ala 535	Arg	Lys	His	Gly	Asn 540	Met	Pro	Leu	

#### 5 Claims

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- 1. A gene derived from a Coryneform bacterium and coding for a protein which imparts surfactant resistance to said bacterium.
- 2. The gene according to Claim 1, wherein the protein comprises an amino acid sequence of amino acid number 37 to 543 in an amino acid sequence shown by SEQ ID NO: 2 in the Sequence Listing, or an amino acid sequence having, in said amino acid sequence, substitution, deletion or insertion which does not substantially adversely affect on activity to impart the surfactant resistance to Coryneform bacteria.
- The gene according to Claim 1, which comprises a sequence of from 467th to 1987th nucleotides in a nucleotide sequence shown by SEQ ID NO: 1 in the Sequence Listing, or a nucleotide sequence which substantially the same as the sequence.
  - 4. A recombinant DNA obtainable by ligating a vector which functions in Coryneform bacteria to the gene as defined

, in Claim 1.

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- 5. A Coryneform bacterium harboring the recombinant DNA as defined in Claim 4.
- 6. A method for producing L-lysine comprising cultivating a Coryneform bacterium which harbors the recombinant DNA as defined in Claim 4 and is capable of producing L-lysine in a liquid medium to produce and accumulate Llysine in the culture, and collecting the L-lysine.
- 7. A gene comprising a nucleotide sequence having substitution, deletion, insertion, addition or inversion of one or more nucleotides in a nucleotide sequence of the gene as defined in Claim 1 so that a protein encoded by the nucleotide sequence does not normally function regarding an activity to impart surfactant resistance to Coryneform bacteria.
- 8. A recombinant DNA obtainable by ligating a vector which functions in Coryneform bacteria to the gene as defined in Claim 7.
  - 9. A Coryneform bacterium having substitution, deletion, insertion, addition or inversion of one or more nucleotides in a nucleotide sequence of the gene as defined in Claim 1 or a promoter thereof on chromosome so that a protein having an activity to impart surfactant resistance to Coryneform bacteria does not normally function.
  - 10. A method for producing L-glutamic acid comprising cultivating a Coryneform bacterium having substitution, deletion, insertion, addition or inversion of one or more nucleotides in a nucleotide sequence of the gene as defined in Claim 1 or a promoter thereof on chromosome so that a protein having an activity to impart surfactant resistance to Coryneform bacteria does not normally function, and capable of producing L-glutamic acid, in a liquid medium to produce and accumulate L-glutamic acid in the culture, and collecting the L-glutamic acid.

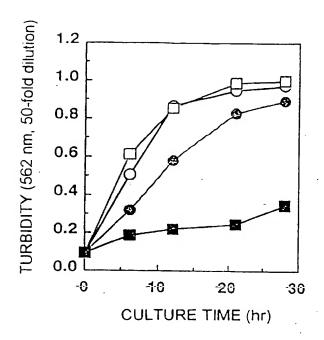


Fig. 1

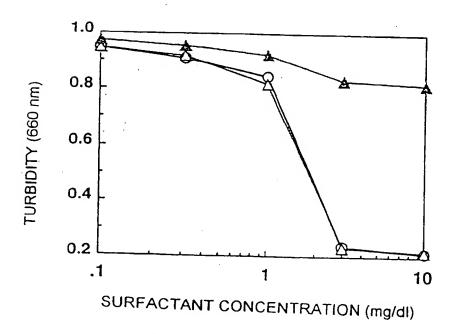


Fig. 2

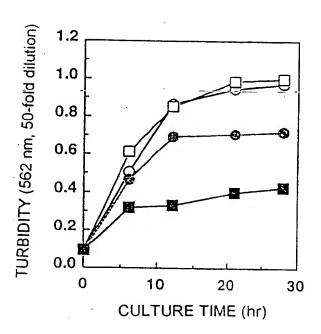


Fig. 3

#### INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP95/00269

#### A. CLASSIFICATION OF SUBJECT MATTER

Int. C16 C12N15/31, C12N1/21, C12P13/08, C12P13/14

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Int. Cl⁵ Cl2N15/31, Cl2N1/21, Cl2P13/08, Cl2P13/14

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

CAS ONLINE, WPI, WPI/L, BIOSIS PREVIEWS

#### C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	-Relevant-to-claim-No.
А	JP, 5-3793, A (Ajinomoto Co., Inc.), January 14, 1993 (14. 01. 93) & US, 5326693, A & IT, 1244747	1 - 10
A	JP, 53-113086, A (Ajinomoto Co., Inc.), October 3, 1978 (03. 10. 78) (Family: none)	1 - 10
	JP, 52-24593, B2 (Ajinomoto Co., Inc. and another), July 1, 1977 (01. 07. 77) & FR, 2248320, A1 & US, 3971701, A & GB, 1457953, A & IT, 1022988	1 - 1.0

П	i-uriner documents	are listed in t	he continuation of I	Box C.	

See patent family annex.

- * Special categories of cited documents:
- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" carlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed
- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- K" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

Date of the actual completion of the international search
May 10, 1995 (10.05.95)

Date of mailing of the international search report
May 30, 1995 (30.05.95)

Name and mailing address of the ISA/

Japanese Patent Office

Telephone No.

Authorized officer

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